

KETTINGWERK CHAIN SLINGS

WERKLASTEN IN TONNEN WORKING LOAD LIMITS (WLL) IN TONS

| GRADE | | | | | | | | | | | | |
|----------------------------|-------|-------|--------------|-------|----------|------|----------|--------|----------|--------|----------|-------|
| | ENKEL | | EINDLOOS | | DUBBEL | | ENKEL | | DUBBEL | | DUBBEL | |
| | 1 LEG | | 3 AND 4 LEGS | | 4 SPRONG | | 2 SPRONG | | 4 SPRONG | | 4 SPRONG | |
| hoek β angle B | 0 | 0-45° | 0-60° | 0-45° | 0-60° | - | 0-45° | 45-60° | 0-45° | 45-60° | 0° | 0-45° |
| werklastfactor coefficient | 1 | 1,4 | 1 | 2,1 | 1,5 | 1,6 | 1,1 | 0,8 | 1,7 | 1,2 | 0,8 | 1,1 |
| Ø ketting Ø chain | | | | | | | | | | | | |
| Ø 6 | 1,12 | 1,6 | 1,12 | 2,35 | 1,7 | 1,8 | 1,25 | 0,9 | 1,9 | 1,32 | 0,9 | 1,23 |
| Ø 7 | 1,5 | 2,1 | 1,5 | 3,15 | 2,25 | 2,5 | 1,7 | 1,25 | 2,65 | 1,8 | 1,2 | 1,65 |
| Ø 8 | 2,0 | 2,8 | 2,0 | 4,25 | 3,0 | 3,15 | 2,24 | 1,6 | 3,35 | 2,36 | 1,6 | 2,2 |
| Ø 10 | 3,15 | 4,25 | 3,15 | 6,7 | 4,75 | 5,0 | 3,35 | 2,5 | 5,3 | 3,75 | 2,5 | 3,47 |
| Ø 13 | 5,3 | 7,5 | 5,3 | 11,2 | 8,0 | 8,5 | 5,83 | 4,25 | 9,0 | 6,3 | 4,25 | 5,83 |
| Ø 16 | 8,0 | 11,2 | 8,0 | 17,0 | 11,8 | 12,5 | 9,0 | 6,3 | 13,2 | 9,5 | 6,4 | 8,8 |
| Ø 18 | 10,0 | 14,0 | 10,0 | 21,2 | 15,0 | 16,0 | 11,2 | 8,0 | 17,0 | 11,8 | 8,0 | 11,0 |
| Ø 19 | 11,2 | 16,0 | 11,2 | 23,6 | 17,0 | 18,0 | 12,32 | 9,0 | 19,0 | 13,44 | 9,0 | 12,32 |
| Ø 20 | 12,5 | 17,0 | 12,5 | 26,25 | 19,0 | 20,0 | 14,0 | 10,0 | 21,2 | 15,0 | 10,0 | 13,75 |
| Ø 22 | 15,0 | 21,2 | 15,0 | 31,5 | 22,4 | 23,6 | 17,0 | 11,8 | 25,0 | 18,0 | 12,0 | 16,5 |
| Ø 23 | 16,0 | 23,6 | 16,0 | 35,5 | 25,0 | 26,5 | 17,6 | 12,8 | 27,2 | 19,2 | 12,8 | 17,6 |
| Ø 25 | 20,0 | 28,0 | 20,0 | 40,0 | 30,0 | 31,5 | 22,0 | 16,0 | 34,0 | 24,0 | 16,0 | 22,0 |
| Ø 26 | 21,2 | 30,0 | 21,2 | 45,0 | 31,5 | 33,5 | 23,6 | 17,0 | 35,5 | 25,44 | 17,0 | 23,32 |
| Ø 28 | 25,0 | 33,5 | 25,0 | 50,0 | 37,5 | 40,0 | 26,5 | 20,0 | 42,5 | 30,0 | 20,0 | 27,5 |
| Ø 32 | 31,5 | 45,0 | 31,5 | 67,0 | 47,5 | 50,4 | 35,5 | 25,0 | 53,0 | 37,5 | 25,2 | 34,65 |
| | | | | | | | | | | | | 25,2 |

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| GRADE | | | | | | | | | | | | |
|----------------------------|-------|-------|--------------|-------|----------|------|----------|--------|----------|--------|----------|-------|
| | ENKEL | | EINDLOOS | | DUBBEL | | ENKEL | | DUBBEL | | DUBBEL | |
| | 1 LEG | | 3 AND 4 LEGS | | 4 SPRONG | | 2 SPRONG | | 4 SPRONG | | 4 SPRONG | |
| hoek β angle B | 0 | 0-45° | 0-60° | 0-45° | 0-60° | - | 0-45° | 45-60° | 0-45° | 45-60° | 0° | 0-45° |
| werklastfactor coefficient | 1 | 1,4 | 1 | 2,1 | 1,5 | 1,6 | 1,1 | 0,8 | 1,7 | 1,2 | 0,8 | 1,1 |
| Ø ketting Ø chain | | | | | | | | | | | | |
| Ø 6 | 1,4 | 2,0 | 1,4 | 3,0 | 2,1 | 2,24 | 1,6 | 1,12 | 2,3 | 1,7 | 1,12 | 1,54 |
| Ø 7 | 2,0 | 2,8 | 2,0 | 4,2 | 3,0 | 3,2 | 2,0 | 1,5 | 3,19 | 2,25 | 1,5 | 2,06 |
| Ø 8 | 2,5 | 3,5 | 2,5 | 5,3 | 3,75 | 4,0 | 2,8 | 2,0 | 4,2 | 3,0 | 2,0 | 2,75 |
| Ø 10 | 4,0 | 5,6 | 4,0 | 8,4 | 6,0 | 6,3 | 4,25 | 3,2 | 6,7 | 4,75 | 3,15 | 4,33 |
| Ø 13 | 6,7 | 9,5 | 6,7 | 14,0 | 10,0 | 10,6 | 7,5 | 5,3 | 11,2 | 8,0 | 5,3 | 7,29 |
| Ø 16 | 10,0 | 14,0 | 10,0 | 21,2 | 15,0 | 16,0 | 11,2 | 8,0 | 17,0 | 11,8 | 8,0 | 11,0 |
| Ø 20 | 16,0 | 22,4 | 16,0 | 33,6 | 24,0 | 25,6 | 17,0 | 12,5 | 26,5 | 18,7 | 12,5 | 17,19 |
| Ø 22 | 19,0 | 26,5 | 19,0 | 40,0 | 28,0 | 30,0 | 21,2 | 15,0 | 31,5 | 22,4 | 15,0 | 20,63 |
| Ø 26 | 27,0 | 38,0 | 27,0 | 57,0 | 40,0 | 43,0 | 29,0 | 21,2 | 45,0 | 31,8 | 21,2 | 29,15 |
| Ø 32 | 40,0 | 56,0 | 40,0 | 85,0 | 60,0 | 65,0 | 43,3 | 31,5 | 66,9 | 47,2 | 31,5 | 43,31 |
| | | | | | | | | | | | | 31,5 |

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| GRADE | | | | | | | | | | | | |
|----------------------------|-------|----------|--------------|-------|----------|------|----------|--------|----------|--------|----------|-------|
| | ENKEL | | EINDLOOS | | DUBBEL | | ENKEL | | DUBBEL | | DUBBEL | |
| | 1 LEG | | 3 AND 4 LEGS | | 4 SPRONG | | 2 SPRONG | | 4 SPRONG | | 4 SPRONG | |
| hoek β angle B | 0 | 0-45° | 0-60° | 0-45° | 0-60° | - | 0-45° | 45-60° | 0-45° | 45-60° | 0° | 0-45° |
| werklastfactor coefficient | 1 | 1,4 | 1 | 2,1 | 1,5 | 1,6 | 1,1 | 0,8 | 1,7 | 1,2 | 0,8 | 1,1 |
| Ø ketting Ø chain | | | | | | | | | | | | |
| Ø 6 | 1,4 | 2,0 | 1,4 | 3,0 | 2,1 | 2,24 | 1,6 | 1,12 | 2,3 | 1,7 | 1,12 | 1,54 |
| Ø 7 | 2,0 | 2,8 | 2,0 | 4,2 | 3,0 | 3,2 | 2,0 | 1,5 | 3,19 | 2,25 | 1,5 | 2,06 |
| Ø 8 | 2,5 | 3,5 | 2,5 | 5,3 | 3,75 | 4,0 | 2,8 | 2,0 | 4,2 | 3,0 | 2,0 | 2,75 |
| Ø 10 | 4,0 | 5,6 | 4,0 | 8,4 | 6,0 | 6,3 | 4,25 | 3,2 | 6,7 | 4,75 | 3,15 | 4,33 |
| Ø 13 | 6,7 | 9,5 | 6,7 | 14,0 | 10,0 | 10,6 | 7,5 | 5,3 | 11,2 | 8,0 | 5,3 | 7,29 |
| Ø 16 | 10,0 | 14,0</td | | | | | | | | | | |